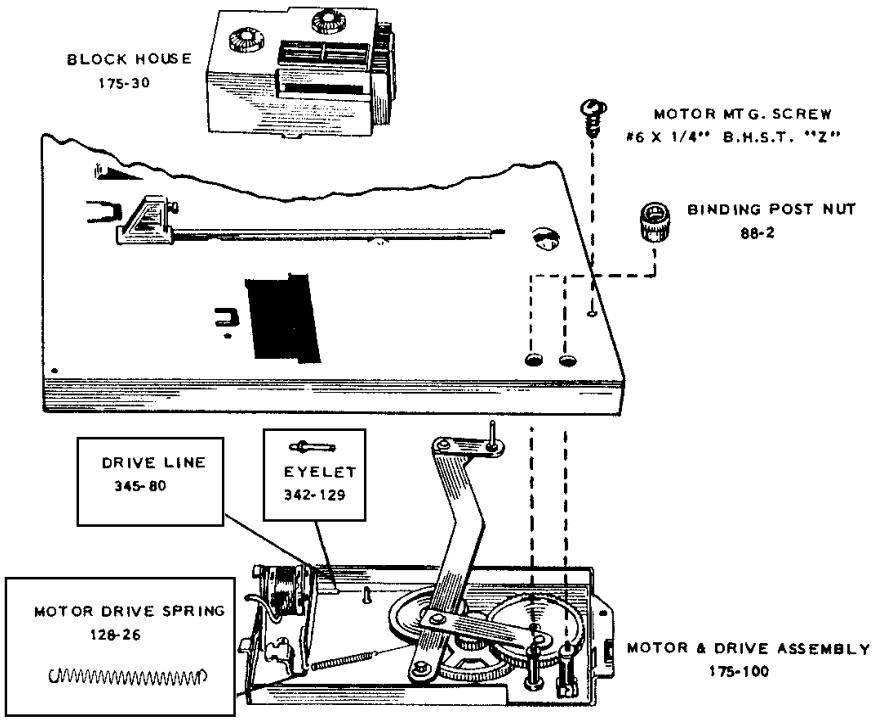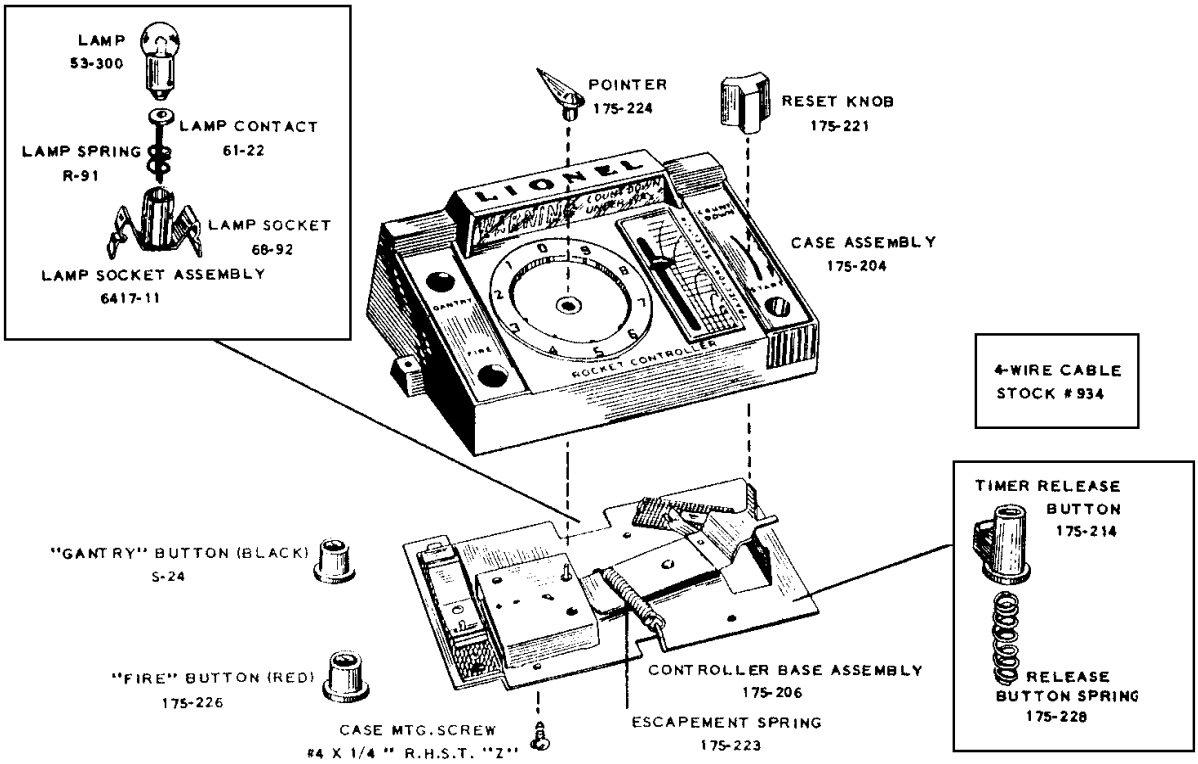LIONEL SERVICE MANUAL