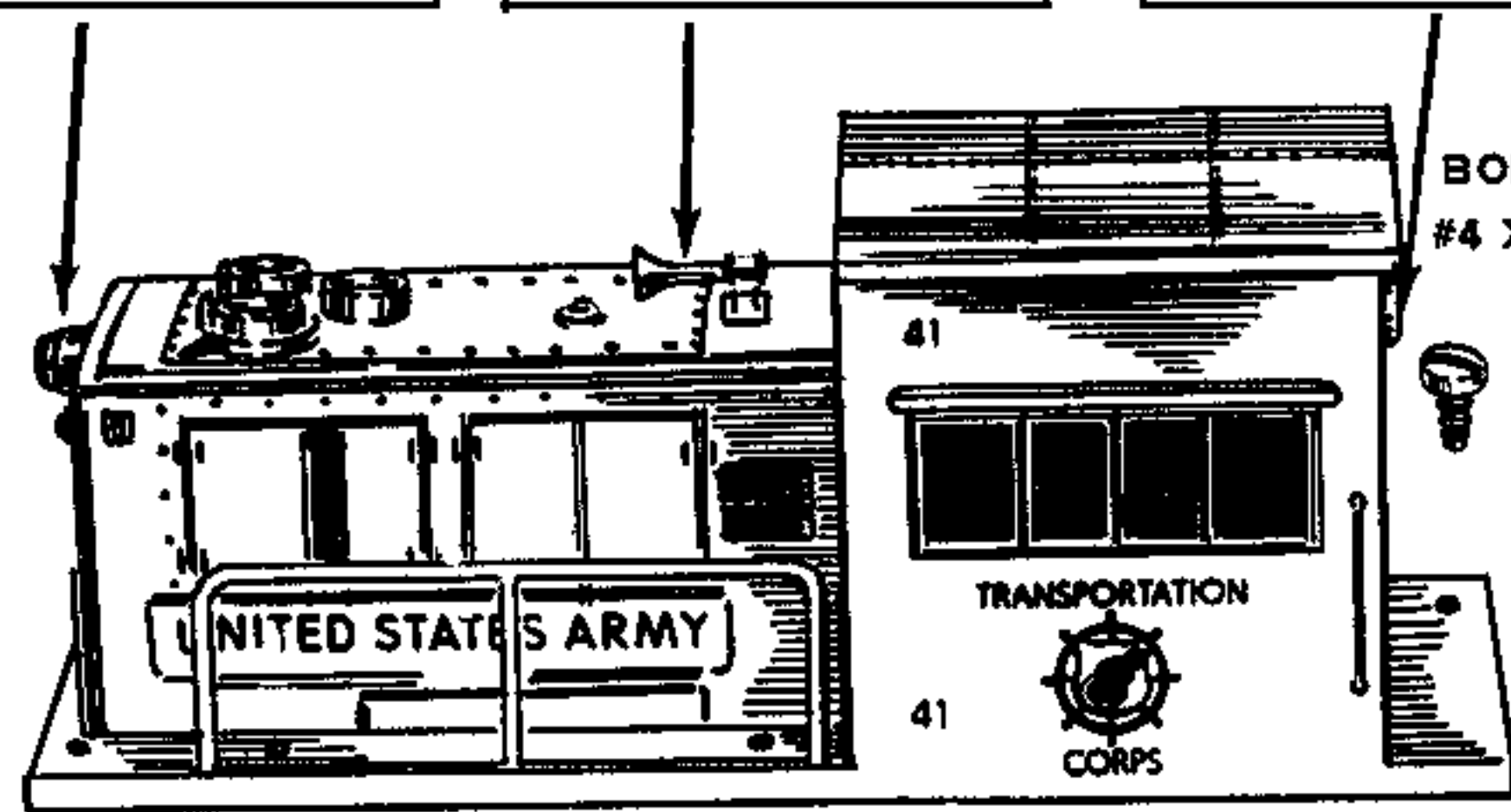
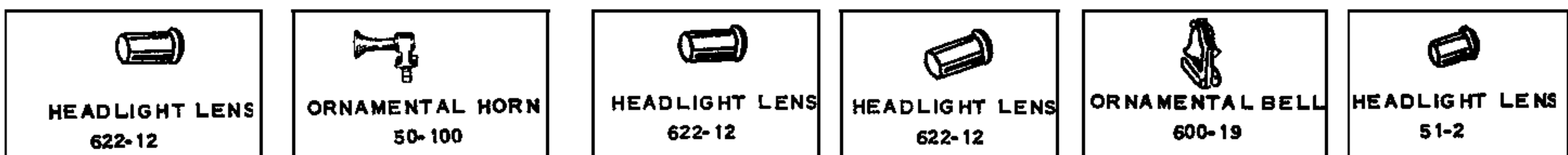
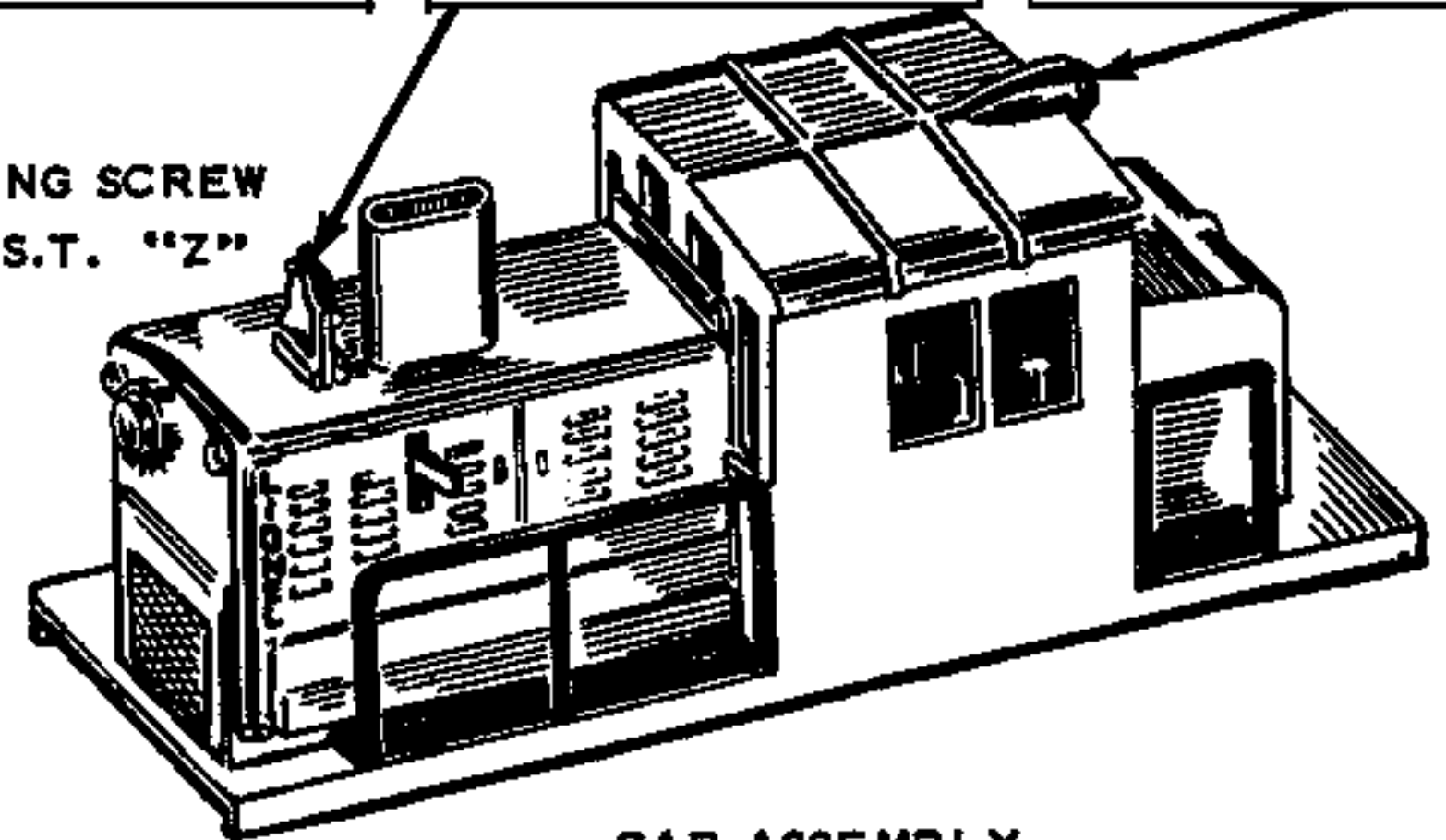


# LIONEL SERVICE MANUAL



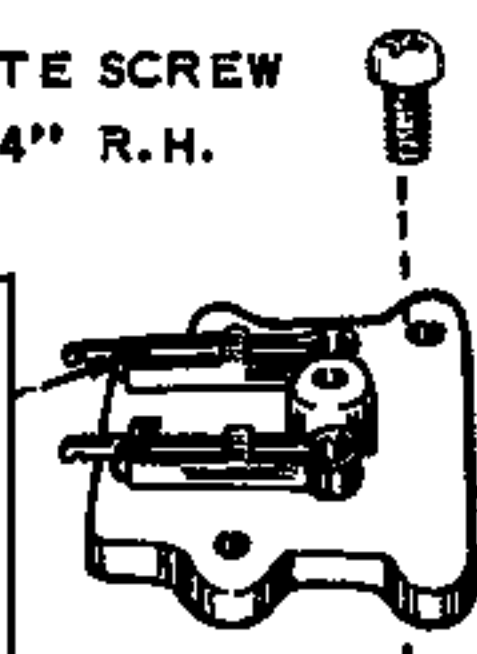
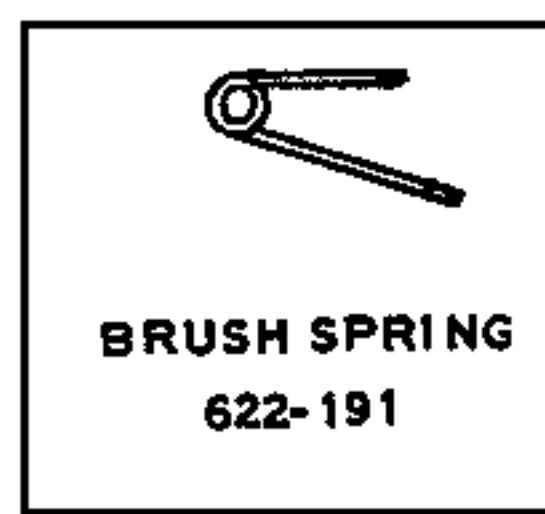
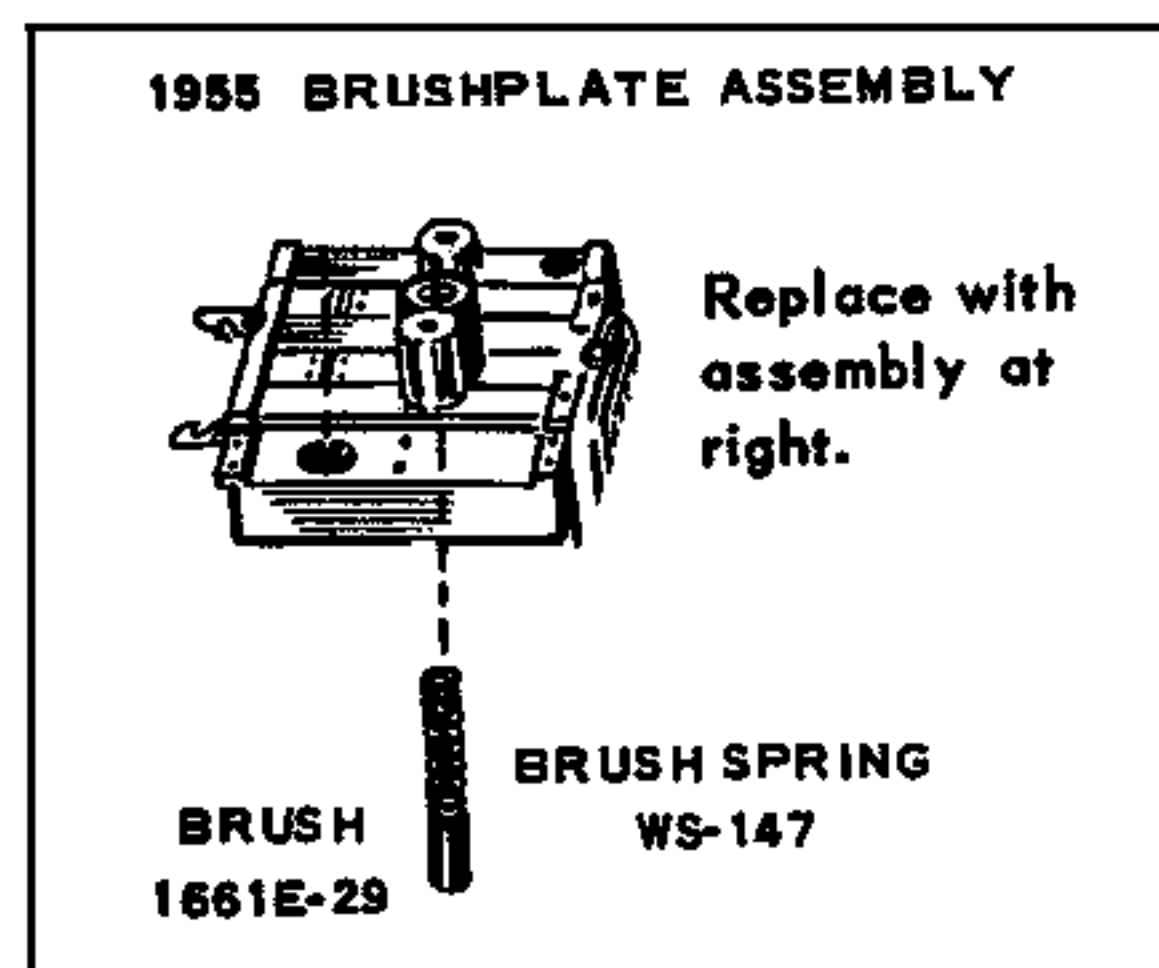
**CAB ASSEMBLY**  
 41-63 "U.S. ARMY"  
 42-2 "PICATINNY ARSENAL"



**CAB ASSEMBLY**  
 51-63 "U.S. NAVY"  
 53-6 "RIO GRANDE"  
 56-2 "MINN. & ST. LOUIS"

**BODY MOUNTING SCREW**  
 #4 X 1/4" B.H.S.T. "Z"

**BRUSHPLATE SCREW**  
 4-40 X 1/4" R.H.



**BRUSH** 622-121

**FIELD MOUNTING STUD** 50-47

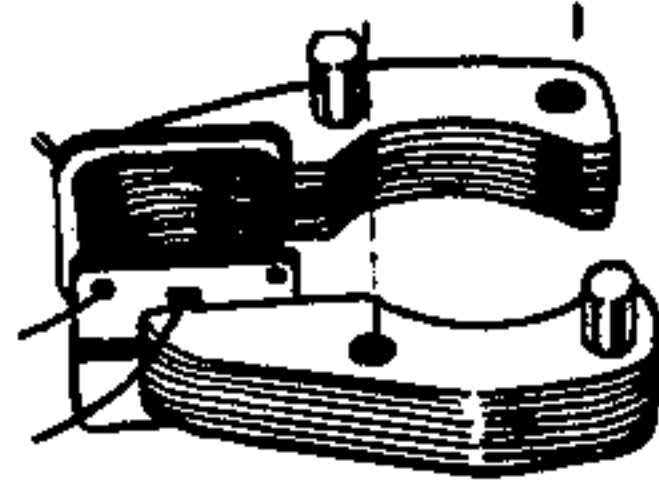
**REVERSING UNIT SCREW**  
 #4 X 1/4" R.H.S.T. "Z"

**LOCKWASHER** 45-73

**BRACKET SCREW**  
 #6 X 1/4" R.H.S.T. "Z"

**REVERSING UNIT BRACKET**  
 NOT SOLD

**REVERSING UNIT** 100-6



**BALL BEARING** 50-102

**ARMATURE ASSEMBLY** 41-40

