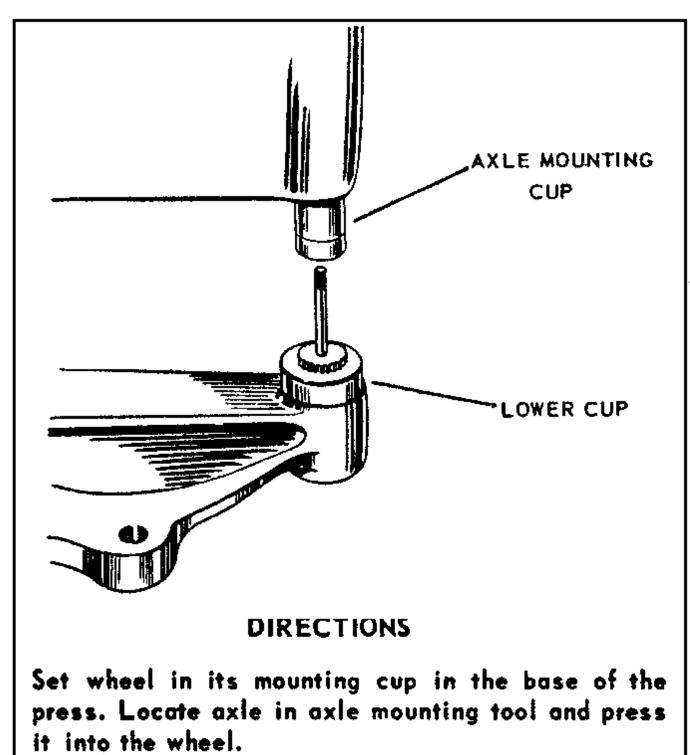
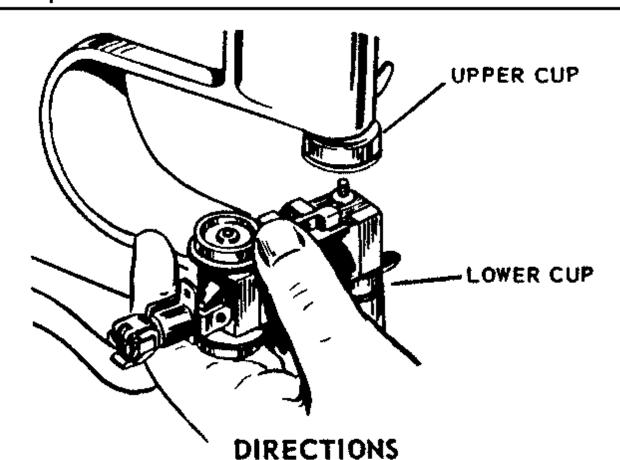
SERVICE MANUAL

ST-375 WHEEL MOUNTING TOOLS

To facilitate accurate mounting of locomotive wheels Lionel Service Department offers several sets of wheel and axle mounting cups designed to be used with the ST350 Riveting Press. The wheel cups listed below will accommodate the majority of modern Lionel sintered iron locomotive wheels. Other cups will be developed in the future as required.





Insert the gear wheel and axle assembly into the locomotive truck and set into lower cup. Set the plain wheel in the upper cup. A little grease smeared in the cup will hold the wheel in place. Then press.

Be sure to measure the original wheel gauge accurately with a pair of calipers before disassembling. The wheel gauge differs somewhat depending on the length of the wheelbase.

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| TOOL NO. | | | | APPLICATION | NET PRICE |
| ST375-1 | | | | Axle Mounting Tool for all loco- motive axles. | .50 each |
| ST375-2 | | | ST375-3 | Upper and lower wheel cups for all diesel locomotives | .50 each |
| \$T375-4 | | | ST375-5 | Upper and lower wheel cups for locomotives Nos. 726 and 736. | 1.00 each |
| ST375-6 | | | ST375-7 | Upper and lower wheel cups for locomotives using 2035-type motor such as: Nos. 2025, 2035, 2046, 2056, 2055, 2065, 646, 665, 675, 685. | 1.00 each |
| \$T375-8 | | | | Sleeve for center wheel of loco- motives using ST375-6 and ST375-7. | .75 each |
| ST375-10 | | | ST375-9 | Upper and lower wheel cups for locomotives using 2026-type motor such as: 2016, 2018, 2026, 2036, 2037. | 1.00 each |