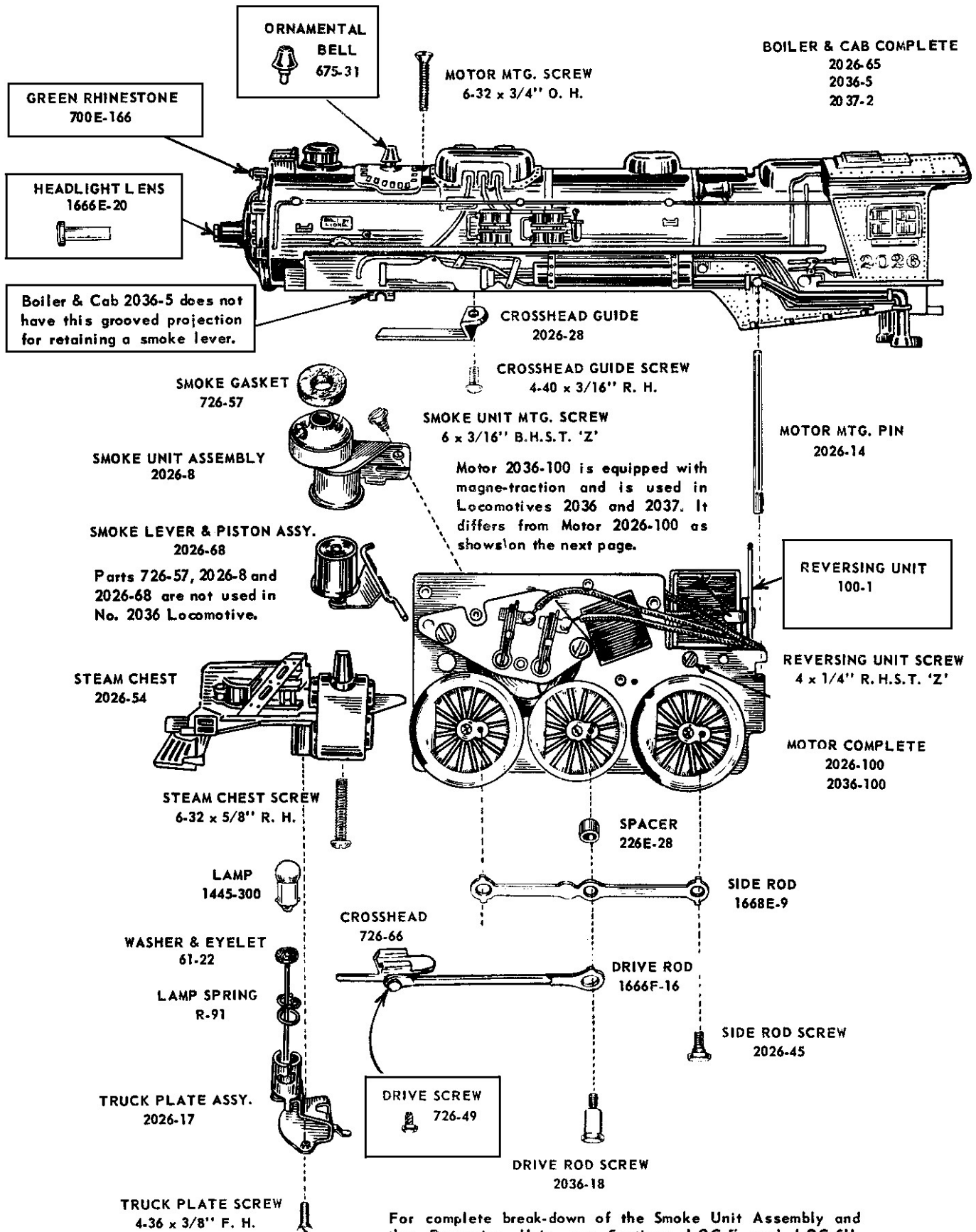


LIONEL SERVICE MANUAL



For complete break-down of the Smoke Unit Assembly and the Reversing Unit see Sections LOC-E and LOC-SU.